



Allied Printing's Environmental **SUSTAINABILITY** INITIATIVES

Allied is committed to being a **POSITIVE FORCE** in the protection & enhancement of our local & global environment



MANUFACTURING BEST PRACTICES

- Clean interior environment – plant **FILTRATION** system provides paper dust-free and powder-free air
- Compliance with federal, state, local laws & regulations – **NO VIOLATIONS**
- Daily recycler of press-wash chemicals
- Vegetable- & Soy-based inks
- Minimize and, when possible, **ELIMINATE USE OF HAZARDOUS CHEMICALS** – small quantity generator of hazardous waste
- Continually working to reduce our carbon footprint



AWARDS & CERTIFICATIONS

- **FSC**® Certification – FSC® C012441
- U.S. Department of Environmental Protection **GreenPower** Partner
- ISO 9001: 2015 compliant – annual recertification since 2001
- ISO 27001: 2013 compliant – annual recertification since 2019
- **PACE Business Leadership Award recipient** – People's Action for Clean Energy – honored by the largest all-volunteer clean energy organization in Connecticut for our outstanding commitment as a positive force in the protection and enhancement of the local and global environment
- Congratulated by the Connecticut Dept of Energy & Environmental Protection as a role model for **CLEAN ENERGY**, economics & environmental sustainability





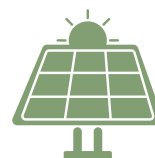
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GREEN POWER

- Increased **WINDPOWER** to 85% of our energy base
- In combination with solar power & energy credits, we use 9.5 million kWh of **GREEN POWER** yearly, enough to meet 100% of our annual electricity use
- Significant reduction in waste sent to landfill through **RECYCLING** nearly **100%** of consumables – cardboard, plastics, laminated paper, aluminum, virgin white and mixed paper
- Employee-focused recycling programs for paper, glass, plastic bottles and cans



SOLAR POWER

- Installed one of the largest rooftop arrays in Connecticut, June 2015: **4,540 solar panels**. This 1.4 megawatt system provides about 15% of our total electricity usage, **replacing traditional power from the utility grid with clean onsite renewable energy generated by the sun**. The environmental benefits of this system are equivalent to powering 145 typical homes per year or taking 222 cars off the road annually.
- This system alone results in an avoidance of about **2,084,000 POUNDS OF CO₂ PER YEAR**

“Solar is part of our ongoing environmental program & puts Allied in the forefront in utilizing renewable energy for the production of our clients’ commercial printing needs.”

*John G. Sommers, President & CEO
Allied Printing Services, Inc.*